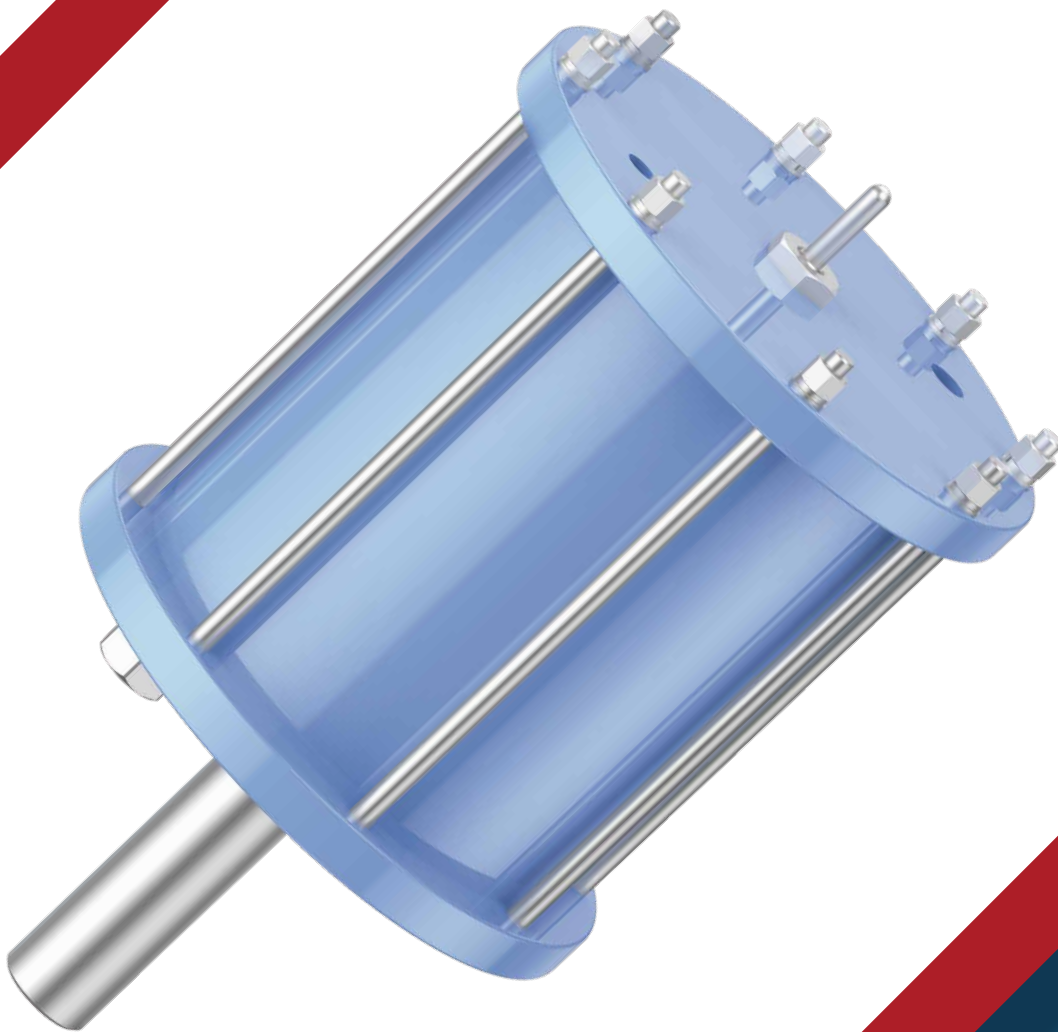




Linear Actuator (Carbon Steel)

SL-Series



Pneumatic Pressure



Torque Output



Temperature Ranges

Company Profile

- Global Distribution Market
- Main Valve Accessories
- Thoughtful Service System
- Carefully Designed



PNEUMASTER has a global distribution market of valves accessories of controlling process valves. We focus on technology and supply reliable products manufactured to global customers.

With our manufacturing valve accessories, we keep developing our products and enhancing our products process, maintenance and aim at top-level quality.

Pneumaster's valve accessories are used in all industry area, including explosion-proof and water-proof application, as well as corrosion resistant environment. We provide the protection and automation to meet all kinds of applications.

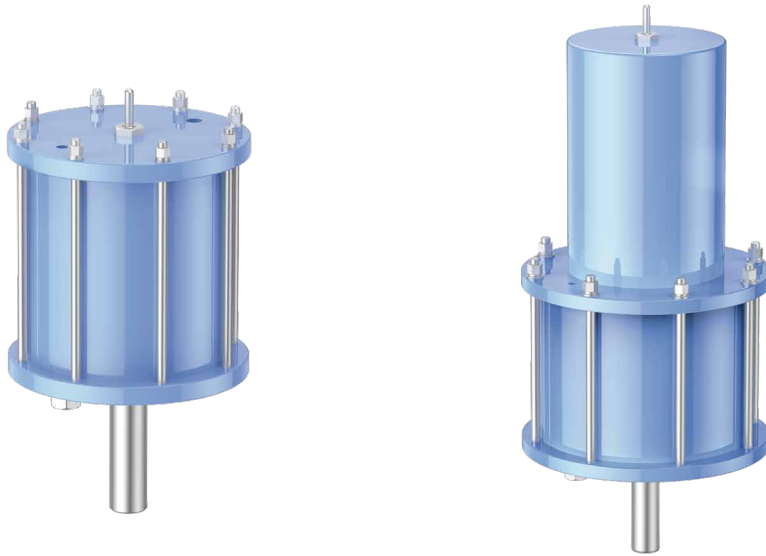




Product Range

- ① Valve Accessories
- ② Insulation System and Service

Linear Actuator (Carbon Steel)



Linear Actuator (Carbon Steel)

PNEUMASTER Linear Pneumatic Actuator SL-Series uses purified compressed air as its working power to push the piston and drive the valve(gate valve, stop valve, spread valve, orbital ball valve, tc.) to make a linear motion perpendicular to the fluid to achieve the purpose of adjusting, opening and closing the valve.

Scope of Application.

Description

Single Acting

Double Acting

Temperature Ranges: Dry and Clean Air

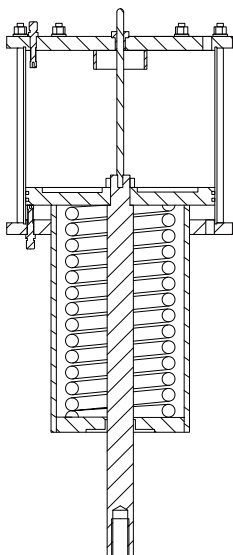
-20°C to 80°C with Normal Temperature.

-20°C to 150°C with High Temperature.

-40°C to 80°C with Low Temperature.

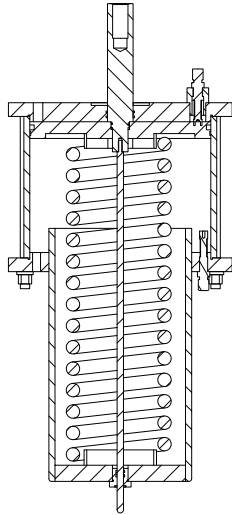


Parts And Materials-Single Acting Normally Open.



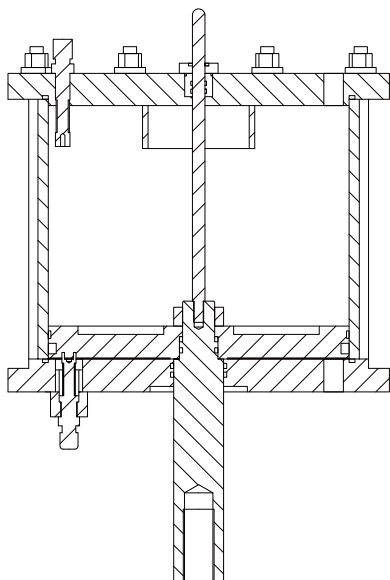
No.	Part Name	Material
1	Under the cover	A3
2	Cylinder	20
3	On the cover	A3
4	Piston	A3
5	Piston Rod	Alloy Steel
6	Rod	304
7	Indication Rod	304
8	Indication Rod Cover	7050-T7651
9	Limit Plunger	Carbon Steel
10	Hexagonal Nut	304
11	Elastic Washer	304
12	Flat Washer	304
13	O-rings	NBR/FKM/Silicon
14	O-rings	NBR/FKM/Silicon
15	O-rings	NBR/FKM/Silicon
16	O-rings	NBR/FKM/Silicon
17	O-rings	NBR/FKM/Silicon
18	O-rings	NBR/FKM/Silicon
19	Support Ring	Tetrafluoro +Copper Powder
20	Shield	Import TPU
21	Hexagon Cylindrical Head Bolts	304
22	Ktype Lock Nut	42CrMo
23	Spring	60Si2MnA

Parts And Materials-Single Acting Normally Closed.



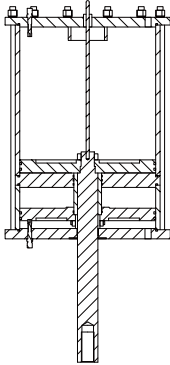
No.	Part Name	Material
1	Under the cover	A3
2	Cylinder	20
3	On the cover	A3
4	Piston	A3
5	Piston Rod	Alloy Steel
6	Rod	304
7	Indication Rod	304
8	Indication Rod Cover	7050-T7651
9	Limit Jacking Rod Adapter Sleeve	7050-T7651
10	Limit Plunger	Carbon Steel
11	O-rings	NBR/FKM/Silicon
12	O-rings	NBR/FKM/Silicon
13	O-rings	NBR/FKM/Silicon
14	O-rings	NBR/FKM/Silicon
15	O-rings	NBR/FKM/Silicon
16	O-rings	NBR/FKM/Silicon
17	Support Ring	Tetrafluoro + Copper Powder
18	Hexagonal Nut	304
19	Flat Washer	304
20	Elastic Washer	304
21	Shield	Import TPU
22	Hexagon Cylindrical Head Bolts	304
23	K Type Lock Nut	42CrMo
24	Spring	60Si2MnA

Parts And Materials-Single Cylinder Double Action.



No.	Part Name	Material
1	Under the cover	A3
2	Cylinder	20
3	On the cover	A3
4	Piston	A3
5	Piston Rod	Alloy Steel
6	Rod	304
7	Indication Rod	304
8	Indication Rod Cover	7050-T7651
9	Limit Jacking Rod Adapter Sleeve	7050-T7651
10	Limit Plunger	Carbon Steel
11	O-rings	NBR/FKM/Silicon
12	O-rings	NBR/FKM/Silicon
13	O-rings	NBR/FKM/Silicon
14	O-rings	NBR/FKM/Silicon
15	O-rings	NBR/FKM/Silicon
16	O-rings	NBR/FKM/Silicon
17	Support Ring	Tetrafluoro + Copper Powder
18	Hexagonal Nut	304
19	Flat Washer	304
20	Elastic Washer	304
21	Shield	Import TPU
22	Hexagon Cylindrical Head Bolts	304
23	K Type Lock Nut	42CrMo

Parts And Materials-Double Cylinder Double Action.



No.	Part Name	Material
1	Under the cover	A3
2	Cylinder	20
3	On the cover	A3
4	Piston	A3
5	Piston Rod	Alloy Steel
6	Rod	304
7	Indication Rod	304
8	Partition	A3
9	Cylinder	20
10	Piston	A3
11	Piston Rod	Alloy Steel
12	Indication Rod Cover	7050-T7651
13	Limit Plunger	Carbon Steel
14	O-rings	NBR/FKM/Silicon
15	O-rings	NBR/FKM/Silicon
16	O-rings	NBR/FKM/Silicon
17	O-rings	NBR/FKM/Silicon
18	O-rings	NBR/FKM/Silicon
19	O-rings	NBR/FKM/Silicon
20	O-rings	NBR/FKM/Silicon
21	Shield	Import TPU
22	Support Ring	Tetrafluoro + Copper Powder
23	Support Ring	Tetrafluoro + Copper Powder
24	Hexagonal Nut	304
25	Elastic Washer	304
26	Fat Washer	304
27	Round Nut	45
28	Hexagon Cylindrical Head Bolts	304
29	K Type Lock Nut	42CrMo

Single Acting&Single Cylinder Actuator Spring Output Force in Nm

Bore Model	Trip	Spring Returns the Output Force		0.4MPa(G)		0.5MPa(G)		0.6MPa(G)	
		Start	End	Start	End	Start	End	Start	End
SL160S	60	5723	3655	3145	1533	6974	3347	6549	5160
SL200S	70	8431	5787	4844	2908	7502	5740	10150	6854
SL250S	70	13326	9042	7962	4386	12210	8819	16469	13242
	110								
	130								
SL300S	130	19874	13021	11462	5637	17582	12010	23703	1838
	155								
	185								
SL350S	185	27050	18656	15042	7666	23461	16347	31891	25029
	235								
SL400S	185	35331	23148	21181	10016	32258	21346	43336	32685
	235								
	290								
SL450S	235	44716	29297	26701	1267	40708	27025	54705	41371
	290								
	340								
SL500S	290	53302	32362	37100	17547	54463	35260	71835	52972
	340								
SL550S	450	64495	41461	41969	21233	62834	42670	83689	64098
	500								
	550								
	650								
SL600S	500	76754	49342	50384	25270	75322	50781	100251	76283
	550								
	650								
	750								
SL700S	650	104471	67160	69416	34394	103550	69111	137694	103827
	750								
	850								
SL800S	750	136452	87719	91362	44928	136138	90266	180903	135614
	850								
	950								
SL900S	850	172697	111019	115699	56863	172385	114249	229063	171634
	950								
	1050								

Double Acting&Single Cylinder Actuator Spring OutputForce in Nm

Bore Model	Trip	0.3MPa(G)		0.4MPa(G)		0.5MPa(G)		0.6MPa(G)	
		Open	Close	Open	Close	Open	Close	Open	Close
SL160D	70	5102	5442	6800	7256	8507	9070	10204	10883
	110								
SL200D	70	7973	8507	10631	11339	13289	14172	15937	17004
	110								
	130								
	155								
SL250D	110	12756	13289	17004	17712	21253	22145	25511	26568
	130								
	155								
	185								
	235								
SL300D	185	18362	19128	24483	25511	30604	31884	36724	38257
	235								
	290								
SL350D	235	25269	26035	33698	34716	42117	43398	50547	52079
	290								
	340								
SL400D	290	33242	34008	44329	45348	55406	56677	66484	68016
	340								
	400								
	450								
SL450D	340	42001	43039	55998	57385	70005	71741	84002	86088
	400								
	450								
	500								
SL500D	400	52099	53137	69462	70849	86825	88561	104197	106273
	450								
	500								
	550								
SL550D	450	62575	64301	83430	85729	104294	107166	125149	128593
	500								
	550								
	650								
SL600D	500	74797	76523	99726	102025	124664	127536	149593	153037
	550								
	650								
	750								
SL700D	650	102432	104149	136576	138865	170710	173582	204854	208298
	750								
	850								
SL800D	750	134316	136033	179081	181380	223857	226718	268622	272066
	850								
	950								
SL900D	850	170041	172165	226718	229560	283405	286945	340082	344331
	950								
	1050								

Double Acting&Double Cylinder Actuator Spring Output Force in Nm

Bore Model	Trip	0.3MPa(G)		0.4MPa(G)		0.5MPa(G)		0.6MPa(G)	
		Open	Close	Open	Close	Open	Close	Open	Close
SL1602D	70	10204	5442	13599	7256	17014	9070	20409	10883
	110								
SL2002D	70	15947	8507	21262	11339	26578	14172	31874	17004
	110								
	130								
	155								
SL2502D	110	25511	13289	34008	17712	42505	22145	51022	26568
	130								
	155								
	185								
	235								
SL3002D	185	36724	19128	48966	25511	61207	31884	73448	38257
	235								
	290								
SL3502D	235	50537	26035	67396	26035	84235	43398	101093	52079
	290								
	340								
SL4002D	290	66484	34008	88658	45348	110813	56677	132968	68016
	340								
	400								
	450								
SL4502D	340	84002	43039	111996	57385	140010	71741	168004	86088
	400								
	450								
	500								
SL5002D	400	104197	53137	138923	70849	173649	88561	208395	106273
	450								
	500								
	550								
SL5502D	450	125149	64301	166859	85729	208589	107166	250299	128593
	500								
	550								
	650								
SL6002D	500	149593	76523	199451	102025	249329	127536	299187	153037
	550								
	650								
SL7002D	750	204864	104149	273152	138865	341421	173582	409709	208298
	750								
	850								
SL8002D	750	268632	136033	358163	181380	447713	226718	537244	272066
	850								
	950								
SL9002D	850	340082	172165	453436	229560	566810	286945	680164	344331
	950								
	1050								

Modular Design.



Overhead Screw Handwheel



Overhead Bolt Handwheel



Overhead Bevel Gears



Middle Side Handwheel



Hydraulic Manual-Operated



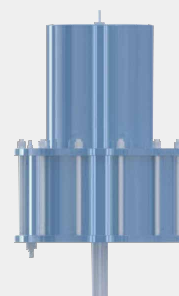
Double Acting Cylinder
-Single Cylinder



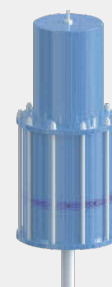
Double Acting Cylinder
-Double Cylinder



Single Acting Cylinder
-Normally Open (FO)



Single Acting Cylinder
-Normally Closed (FC)



Single Acting Cylinder
-Double Cylinder



Supports

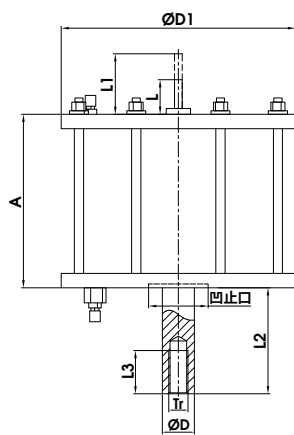


Supports

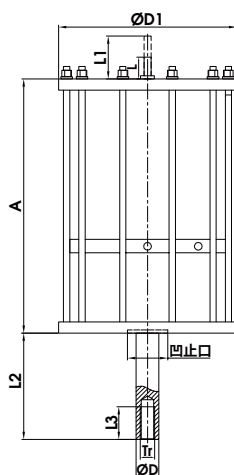


Storage Tanks

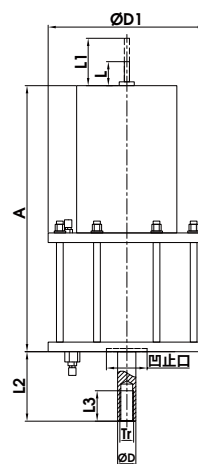
External Dimension.



Double Acting-Single Cylinder

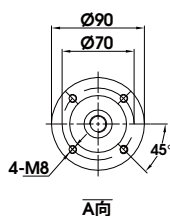


Double Acting-Double Cylinder

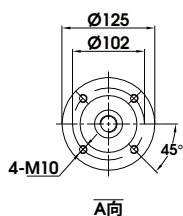


Single Acting-Single Cylinder

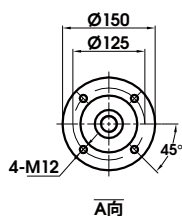
Concave Stop Ø55x3
F07



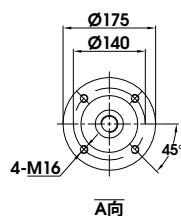
Concave Stop Ø70x3
F10



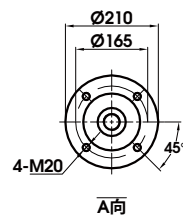
Concave Stop Ø85x3
F12



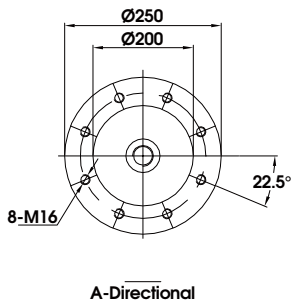
Concave Stop Ø100x4
F14



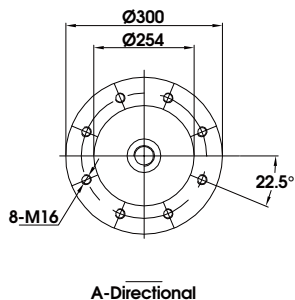
凹止口 Ø130x5
F16



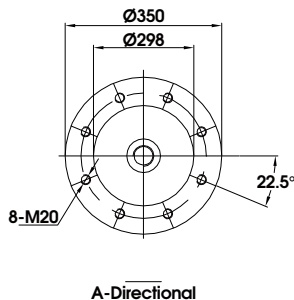
Concave Stop Ø160x5
F20



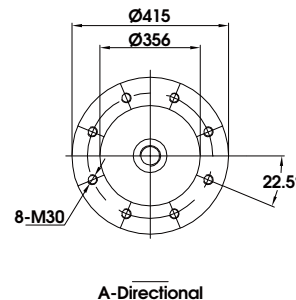
Concave Stop Ø200x5
F25



Concave Stop Ø230x5
F30



Concave Stop Ø260x5
F35



Double Acting-Single Cylinder External Dimension Table.

Bore Model	Cylinder Stroke	Valve Diameter	ØD	ØD1	L	L1	L2	L3	A	Tr	Connecting Flange				
											Depth of Concave Stop	Flange Diameter	Threaded Hole Center Distance	Thread Specification	F
SL160D	70	DN40/50	40	225	60	130	75	48	275	Tr22*5LH	55*3	90	70	4-M8	F07
	110	DN80	40			170	115	54	315	Tr26*5LH	55*3	90	70	4-M8	F07
SL200D	70	DN50	40	265		130	75	48	375	Tr22*5LH	55*3	90	70	4-M8	F07
	110	DN80	40			170	115	54	315	Tr26*5LH	70*3	125	102	4-M10	F10
	130	DN100	40			190	135	54	275	Tr26*5LH	70*3	125	102	4-M10	F10
	155	DN125	50			215	160	57	300	Tr28*5LH	70*3	125	102	4-M10	F10
SL250D	110	DN80	40	315		170	115	54	255	Tr26*5LH	70*3	125	102	4-M10	F10
	130	DN100	40			190	135	54	275	Tr26*5LH	70*3	125	102	4-M10	F10
	155	DN125	50			215	160	57	300	Tr28*5LH	70*3	125	102	4-M10	F10
	185	DN150	50			245	190	66	330	Tr32*6LH	85*3	150	125	4-M12	F12
	235	DN200	60			295	240	72	380	Tr36*6LH	85*3	150	125	4-M12	F12
SL300D	185	DN150	50	380		245	190	66	330	Tr32*6LH	85*3	150	125	4-M12	F12
	235	DN200	60			295	240	72	380	Tr36*6LH	85*3	150	125	4-M12	F12
	290	DN250	60			350	295	78	440	Tr40*6LH	85*3	150	125	4-M12	F12
SL350D	235	DN200	60	430		295	240	72	380	Tr36*6LH	85*3	150	125	4-M12	F12
	290	DN250	60			350	295	78	440	Tr40*6LH	100*4	175	140	4-M16	F14
	340	DN300	60			400	345	81	490	Tr42*6LH	100*4	175	140	4-M16	F14
SL400D	290	DN250	60	480		350	295	78	450	Tr40*6LH	100*4	175	140	4-M16	F14
	340	DN300	60			400	345	81	410	Tr42*6LH	100*4	175	140	4-M16	F14
	400	DN350	70			460	405	87	565	Tr44*7LH	100*4	175	140	4-M16	F14
	450	DN400	70			510	455	96	615	Tr48*8LH	100*4	175	140	4-M16	F14
SL450D	340	DN300	60	530		400	345	81	410	Tr42*6LH	130*5	210	165	4-M20	F16
	400	DN350	70			460	405	87	565	Tr44*7LH	130*5	210	165	4-M20	F16
	450	DN400	70			510	455	96	615	Tr48*8LH	130*5	210	165	4-M20	F16
	500	DN450	70			560	505	102	665	Tr52*8LH	130*5	210	165	4-M20	F16
SL500D	400	DN350	70	600		460	405	87	565	Tr44*7LH	160*5	250	200	8-M16	F20
	450	DN400	70			510	455	96	615	Tr48*8LH	160*5	250	200	8-M16	F20
	500	DN450	70			560	505	102	665	Tr52*8LH	160*5	250	200	8-M16	F20
	550	DN500	90			610	555	106	715	Tr55*8LH	160*5	250	200	8-M16	F20
SL550D	450	DN400	90	650		510	455	96	615	Tr48*8LH	160*5	250	200	8-M16	F20
	500	DN450	70			560	505	102	665	Tr52*8LH	160*5	250	200	8-M16	F20
	550	DN500	90			610	555	106	715	Tr55*8LH	160*5	250	200	8-M16	F20
	650	DN600	90			710	655	114	815	Tr60*8LH	160*5	250	200	8-M16	F20
SL600D	500	DN450	70	700		560	505	102	665	Tr52*8LH	200*5	300	254	8-M16	F25
	550	DN500	90			610	555	106	715	Tr55*8LH	200*5	300	254	8-M16	F25
	650	DN600	90			710	655	114	815	Tr60*8LH	200*5	300	254	8-M16	F25
	750	DN700	90			810	755	125	915	Tr65*10LH	200*5	300	254	8-M16	F25
SL700D	650	DN600	90	800		710	655	114	815	Tr60*8LH	230*5	350	298	8-M20	F30
	750	DN700	90			810	755	125	915	Tr65*10LH	230*5	350	298	8-M20	F30
	850	DN800	100			910	855	135	1015	Tr70*10LH	230*5	350	298	8-M20	F30
SL800D	750	DN700	90	920		810	755	125	915	Tr65*10LH	260*5	415	356	8-M30	F35
	850	DN800	100			910	855	135	1015	Tr70*10LH	260*5	415	356	8-M30	F35
	950	DN900	100			1010	955	135	1115	Tr70*10LH	260*5	415	356	8-M30	F35

Double Acting-Double Cylinder External Dimension Table.

Bore Model	Cylinder Stroke	Valve Diameter	ØD	ØD1	L	L1	L2	L3	A	Tr	Connecting Flange				
											Depth of Concave Stop	Flange Diameter	Threaded Hole Center Distance	Thread Specification	F
SL1602D	70	DN40/50	40	225	60	130	75	48	460	Tr22*5LH	55*3	90	70	4-M8	F07
	110	DN80	40			170	115	54	500	Tr26*5LH	55*3	90	70	4-M8	F07
SL2002D	70	DN50	40	265		130	75	48	460	Tr22*5LH	55*3	90	70	4-M8	F07
	110	DN80	40			170	115	54	500	Tr26*5LH	70*3	125	102	4-M10	F10
	130	DN100	40			190	135	54	460	Tr26*5LH	70*3	125	102	4-M10	F10
	155	DN125	50			215	160	57	485	Tr28*5LH	70*3	125	102	4-M10	F10
SL2502D	110	DN80	40	315		170	115	54	440	Tr26*5LH	70*3	125	102	4-M10	F10
	130	DN100	40			190	135	54	500	Tr26*5LH	70*3	125	102	4-M10	F10
	155	DN125	50			215	160	57	485	Tr28*5LH	70*3	125	102	4-M10	F10
	185	DN150	50			245	190	66	515	Tr32*6LH	85*3	150	125	4-M12	F12
	235	DN200	60			295	240	72	565	Tr36*6LH	85*3	150	125	4-M12	F12
SL3002D	185	DN150	50	380		245	190	66	515	Tr32*6LH	85*3	150	125	4-M12	F12
	235	DN200	60			295	240	72	565	Tr36*6LH	85*3	150	125	4-M12	F12
	290	DN250	60			350	295	78	625	Tr40*6LH	85*3	150	125	4-M12	F12
SL3502D	235	DN200	60	430		295	240	72	565	Tr36*6LH	85*3	150	125	4-M12	F12
	290	DN250	60			350	295	78	625	Tr40*6LH	100*4	175	140	4-M16	F14
	340	DN300	60			400	345	81	675	Tr42*6LH	100*4	175	140	4-M16	F14
SL4002D	290	DN250	60	480		350	295	78	626	Tr40*6LH	100*4	175	140	4-M16	F14
	340	DN300	60			400	345	81	675	Tr42*6LH	100*4	175	140	4-M16	F14
	400	DN350	70			460	405	87	750	Tr44*7LH	100*4	175	140	4-M16	F14
	450	DN400	70			510	455	96	800	Tr48*8LH	100*4	175	140	4-M16	F14
SL4502D	340	DN300	60	530		400	345	81	675	Tr42*6LH	130*5	210	165	4-M20	F16
	400	DN350	70			460	405	87	750	Tr44*7LH	130*5	210	165	4-M20	F16
	450	DN400	70			510	455	96	800	Tr48*8LH	130*5	210	165	4-M20	F16
	500	DN450	70			560	505	102	850	Tr52*8LH	130*5	210	165	4-M20	F16
SL5002D	400	DN350	70	600		460	405	87	750	Tr44*7LH	160*5	250	200	8-M16	F20
	450	DN400	70			510	455	96	800	Tr48*8LH	160*5	250	200	8-M16	F20
	500	DN450	70			560	505	102	850	Tr52*8LH	160*5	250	200	8-M16	F20
	550	DN500	90			610	555	106	900	Tr55*8LH	160*5	250	200	8-M16	F20
SL5502D	450	DN400	90	650		510	455	96	800	Tr48*8LH	160*5	250	200	8-M16	F20
	500	DN450	70			560	505	102	850	Tr52*8LH	160*5	250	200	8-M16	F20
	550	DN500	90			610	555	106	900	Tr55*8LH	160*5	250	200	8-M16	F20
	650	DN600	90			710	655	114	1000	Tr60*8LH	160*5	250	200	8-M16	F20
SL6002D	500	DN450	70	700		560	505	102	850	Tr52*8LH	200*5	300	254	8-M16	F25
	550	DN500	90			610	555	106	900	Tr55*8LH	200*5	300	254	8-M16	F25
	650	DN600	90			710	655	114	1000	Tr60*8LH	200*5	300	254	8-M16	F25
	750	DN700	90			810	755	125	1100	Tr65*10LH	200*5	300	254	8-M16	F25
SL7002D	650	DN600	90	800		710	655	114	1000	Tr60*8LH	230*5	350	298	8-M20	F30
	750	DN700	90			810	755	125	1100	Tr65*10LH	230*5	350	298	8-M20	F30
	850	DN800	100			910	855	135	1200	Tr70*10LH	230*5	350	298	8-M20	F30
SL8002D	750	DN700	90	920		810	755	125	1100	Tr65*10LH	260*5	415	356	8-M30	F35
	850	DN800	100			910	855	135	1200	Tr70*10LH	260*5	415	356	8-M30	F35
	950	DN900	100			1010	955	135	1300	Tr70*10LH	260*5	415	356	8-M30	F35

Singel Acting-Singel Cylinder External Dimension Table.

Bore Model	Cylinder Stroke	Valve Diameter	ØD	ØD1	L	L1	L2	L3	A	Tr	Connecting Flange				
											Depth of Concave Stop	Flange Diameter	Threaded Hole Center Distance	Thread Specification	F
SL160S	70	DN25/40	35	225	60	130	75	39	360	Tr18*4LH	55*3	90	70	4-M8	F07
SL200S	70	DN50	40	265		130	75	48	460	Tr22*5LH	55*3	90	70	4-M8	F07
SL250S	110	DN80	40	315		170	115	54	500	Tr26*5LH	70*3	125	102	4-M10	F07
SL300S	130	DN100	40	380		190	135	54	550	Tr26*5LH	85*3	150	125	4-M12	F12
SL350S	185	DN150	50	430		245	190	66	665	Tr32*6LH	85*3	150	125	4-M12	F12
SL400S	235	DN200	50	480		295	240	69	845	Tr34*6LH	100*4	175	140	4-M16	F14
SL450S	290	DN250	60	530		340	295	72	970	Tr36*6LH	130*5	210	165	4-M20	F16
SL500S	340	DN300	60	600		400	345	78	950	Tr40*6LH	160*5	250	200	8-M16	F20
SL550S	400	DN350	60	650		460	405	81	1180	Tr42*6LH	160*5	250	200	8-M16	F20
SL600S	450	DN400	70	700		510	455	96	1280	Tr48*8LH	200*5	300	254	8-M16	F25
SL650S	500	DN450	70	750		560	505	96	1330	Tr48*8LH	230*5	350	298	8-M20	F30
SL700S	550	DN500	80	800		610	555	102	1430	Tr52*8LH	230*5	350	298	8-M20	F30
SL800S	650	DN600	90	920		710	655	120	1530	Tr60*10LH	260*5	415	356	8-M30	F35
SL900S	750	DN700	90	1020		810	755	135	1530	Tr65*10LH	260*5	415	356	8-M30	F35

Single Acting-Double Cylinder External Dimension Table.

Bore Model	Cylinder Stroke	Valve Diameter	ØD	ØD1	L	L1	L2	L3	A	Tr	Connecting Flange				
											Depth of Concave Stop	Flange Diameter	Threaded Hole Center Distance	Thread Specification	F
252S	110	DN80	40	315	60	170	115	54	685	Tr26*5LH	70*3	125	102	4-M10	F10
302S	130	DN100	50	380		190	135	54	735	Tr26*5LH	85*3	150	125	4-M12	F12
352S	185	DN150	50	430		245	190	66	850	Tr32*6LH	85*3	150	125	4-M12	F12
402S	235	DN200	60	480		295	240	69	1030	Tr34*6LH	100*4	175	140	4-M16	F14
452S	290	DN250	60	530		340	295	72	1155	Tr36*6LH	130*5	210	165	4-M20	F16
502S	340	DN300	60	600		400	345	78	1135	Tr40*6LH	160*5	250	200	8-M16	F20
552S	400	DN350	60	650		460	405	81	1365	Tr42*6LH	160*5	250	200	8-M16	F20
602S	450	DN400	70	700		510	455	96	1465	Tr48*8LH	200*5	300	254	8-M16	F25
652S	500	DN450	70	750		560	505	96	1515	Tr48*8LH	230*5	350	298	8-M20	F30
702S	550	DN500	80	800		610	555	102	1615	Tr52*8LH	230*5	350	298	8-M20	F30
802S	650	DN600	90	920		710	655	120	1715	Tr60*10LH	260*5	415	356	8-M30	F35
902S	750	DN700	90	1020		810	755	135	1715	Tr65*10LH	260*5	415	356	8-M30	F35



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